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# **Unit 21 Engineering Secondary And Finishing Techniques**

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~~WEEK 10 L3 Y2 Unit 21~~

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~~Limits, Continuity,~~

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Chemistry \u0026amp; Physics  
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Techniques Unit code:  
J/600/0272 QCF Level 3: BTEC

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Nationals Credit value: 10

Guided learning hours: 60

Aim and purpose This unit gives learners the opportunity to explore some of the specialist techniques found in engineering that are used to machine or finish complicated shapes.

Unit introduction

*Unit 21: Engineering  
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Unit 21: Engineering Secondary and Finishing Techniques This unit gives you the opportunity to explore some of the specialist techniques found in engineering that are used to machine or finish

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Unit 21: Engineering  
Secondary and Finishing



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Techniques Assessment and grading criteria . Pass:  
Merit: Distinction: P1  
Explain how five different secondary machining techniques are used safely on a range of materials . M1  
Compare and contrast why different secondary machining techniques are used when manufacturing products .

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3 Broaching: machines eg  
horizontal, vertical;  
features of the workpiece eg  
keyways, holes (such as flat  
sided, square, hexagonal,  
octagonal), splines,  
serrations, other special  
forms

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*Engineering ...*

Unit 21: Engineering

Secondary and Finishing

Techniques Unit code:

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name Assessor name Julijana  
Gavrilova Date issued Hand  
in deadline Submitted on 24  
th March 2017 28 th April  
2017 Assignment Title  
Understand how a range of  
secondary machining  
techniques are used. Know  
how a range of non-  
traditional techniques are  
used.

*Assignment 1 2016-2017.doc -  
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...

UNIT 21: MATERIALS ENGINEERING. Unit code: F/601/1626 QCF level: 4 Credit value: 15. LEARNING OUTCOME 1 TUTORIAL 4. On successful completion of this unit a learner will: 1 Be able to determine the properties and selection

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Criteria of materials from tests and data sources.

Criteria for material selection: definitions of material properties and character appropriate to the learner's programme of study e.g. mechanical, physical, chemical, process character and costs for range of materials ...

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Unit 16 - engineering drawing. Unit 21 engineering secondary machining and finishing techniques. Unit 23 - welding principles/technology. Unit 35 - principles and



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Applications of electrical and electronic circuits and devices. Optional - unit 28 further mathematics for engineering technicians.

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Unit 16 - Engineering  
Drawing for Technicians ;  
Unit 17 - Computer Aided  
Drafting in Engineering ;  
Unit 18 - Advanced  
Mechanical Principles and  
Applications ; Unit 19 -  
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*Merthyr: BTEC level 3  
Engineering Year 1*

Unit 21: Engineering  
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Techniques. techniques and  
their application, whereas  
others - such as non-  
traditional techniques -  
only need an overview.  
Learners need a broad  
outline of the different

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secondary machining techniques, heat treatment processes and finishing and assembly techniques to enable the correct application to ...

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