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Classes 66, 99, and 185... Page 2

Disassembling Numbered Thread Tension

Assembly Turn the thumb nut (B, Fig. 1a) to the left until the numeral "0" on the numbered dial stops opposite the center line between the plus and minus signs. Press in the dial to disengage the pin (C) in the thumb nut from the dial, and remove the thumb nut and dial, stop washer (E), tension spring (F), indicator (G), the two tension discs (L), and the thread take-up ...

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**Books on Sewing Machine Repair & Maintenance**



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These manuals are very important to have on hand when something goes wrong. They have a lot of information that will help you troubleshoot your Singer sewing machine. These manuals are so important we decided to give you another website where you can retrieve one if you have lost yours or it was inadvertently destroyed.

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