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Get up on the machine table and look down at where the Pins screw into the Bearing sleeve. You will see a couple of Page 7/34 Download File PDF **Bridgeport Milling Machine** small set screws that screw into the Cam Ring Pins and hold them in place. Look off around 30 degrees and you will see another set of holes for those set screws. Bridgeport drilled another set of holes in the Pulley sleeve.

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